

TUBE CLEANER AIR COMPRESSOR OIL CHANGE Safe Operating Procedure Updated February 03, 2023

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Hazards	
Tools/Equipment	air filter, funnel, waste oil container, rags, adjustable wrench, replacement oil
Employee Group(s)	Facilities Management – Central Heating Plant

Required PPE:









Safety Shoes

Eye Protection

Ear Protection

Gloves

SAFE WORK PRACTICES

- Do not perform the procedure or operate the equipment until you have been appropriately trained and authorized to do so by your supervisor.
- Inspect required personal protective equipment (PPE) and replace if required.

PROCEDURE

- 1. Switch compressor off, open power supply breaker in lighting panel P1 and tag breaker.
- 2. Remove oil fill plug.
- 3. Open drain on bottom of oil sight glass and drain oil from compressor.
- 4. When empty, close drain and refill compressor to operating level $-\frac{1}{2}$ glass.
- 5. Replace oil fill plug.
- 6. Remove and replace air filter.
- 7. Replace oil drain plug.
- 8. Check compressor drive belts for looseness or excessive wear replace if necessary.
- 9. Remove tag from supply breaker and close.