

Hazards	
Tools/Equipment	filter wrench, funnel, waste oil container
Employee Group(s)	Facilities Management – Central Heating Plant

## **Required PPE:**



## SAFE WORK PRACTICES

- Do not perform the procedure or operate the equipment until you have been appropriately trained and authorized to do so by your supervisor.
- Inspect required personal protective equipment (PPE) and replace if required.

## PROCEDURE

- 1. Ensure second compressor is on and running properly.
- 2. Switch compressor off, open power supply breaker, lock and tag breaker.
- 3. Remove oil fill plug.
- 4. Remove oil drain plug and drain oil from compressor.
- 5. Remove and replace oil filter.
- 6. Remove and replace two air filters.
- 7. Replace oil drain plug.
- 8. Add oil to normal operating level  $-\frac{1}{2}$  glass.
- 9. Replace oil fill plug.
- 10. Check compressor drive belts for looseness or excessive wear replace if necessary.
- 11. Remove lock and tag from supply breaker and close.